

Pipe Coating Equipment

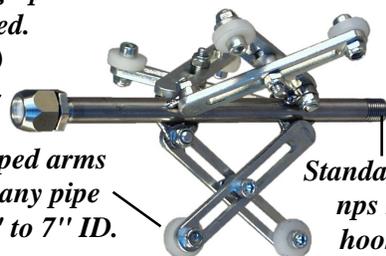
Rugged and effective inner pipe spraying equipment from Lemmer.

This equipment is manually operated by simply attaching your airless hose and a suitable spray tip to your airless pump, and pull the unit through the pipe at a steady speed. For small pipe we recommend a simple hollow cone spray pattern, and for larger pipe the best solution is a standard airless flat pattern tip running off the air powered rotator unit. The auto rotator unit can be seen operating in YouTube under ' Lemmer Inside Pipe Coater Spray '. Call any Lemmer location for further information.

Small pipe - 3.25" to 7" diameter:

Pipe coating tip not included. (See list)

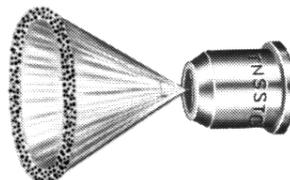
Roller-tipped arms adjust to any pipe from 3.25" to 7" ID.



Standard 1/4" nps hose hookup.

Centering Block Specifications

Max. pressure	4000 psi
For pipe sizes	3.25" to 7"
Inlet thread	1/4" npt
Order number	L033-570



Hollow Cone Spray Tip

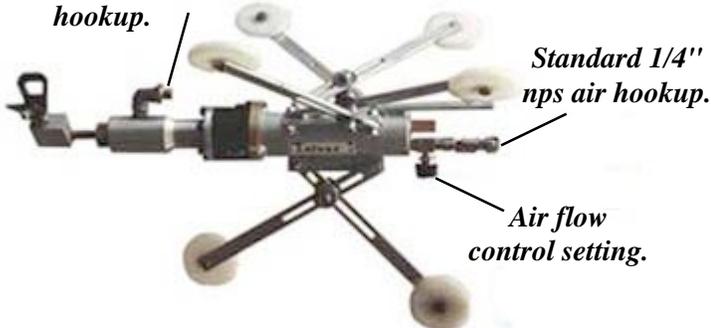
for quick and easy coating inside 3.25" to 7" diameter pipes. For use with the centering block shown to the left. The tip size list shows available sizes, some are special order, please consult Lemmer for current stock information.

Available tip sizes:

Cone tip, .80 (.010-3")	L033-550
Cone tip, .90 (.010-3")	L033-551
Cone tip, 1 (.011-3.5")	L033-552
Cone tip, 1.5 (.013-3.5")	L033-553
Cone tip, 2 (.015-4.5")	L033-554
Cone tip, 3 (.018-6")	L033-555
Cone tip, 4 (.021-8")	L033-556
Cone tip, 6 (.026-10")	L033-557
Cone tip, 8 (.029-12")	L033-558
Cone tip, 9 (.031-14")	L033-559
Cone tip, 10 (.033-16")	L033-560
Cone tip, 12 (.036-18")	L033-561

Larger pipe - 10" to 48" diameter:

Standard 1/4" nps hose hookup.



Standard 1/4" nps air hookup.

Air flow control setting.

Pipe Coater Specifications

Max. fluid pressure	3600 psi
Air pressure range	30 - 100 psi
Air CFM req'd	2 - 6 CFM
For pipe sizes	10" to 27"
Fluid inlet thread	1/4" npt
Tip attachment thread	11/16"-16
Air inlet	1/4" NPT-F
Order number auto rotator ..	L033-571
Order number extension kit ..	L033-575

L033-571 Pipe Coater (auto rotating for internal 10" to 27" pipe)
(for larger pipes up to 48" add the extension plate kit L033-575)

The Professional Inside Pipe Coater

is perfect for 10" to 27" pipes not accessible for manual spraying. Just attach a spray tip of your choice and the air powered rotary motor will turn the spray head 360° at a variable rotational speed between 10 and 100 RPM for a smooth and even coat. Use your airless hose with a shut off valve or gun to control the flow. The unit is pulled through the pipe manually. An automatic gun can be added onto the rotator to ensure a crisp shut off.



YouTube:Lemmer Inside Pipe Coater Spray

Accessories:

Pipe Coating Accessories

Lemmer carries a wide range of specialty guns, hose and adaptors to set up your pipe coating system. The items shown here are some of the most commonly used accessories. Please contact your nearest Lemmer office or check our website for more detailed information.



Automatic guns



Steel braid hose



Tip & Hose adaptors

Distributed by:

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